AIWA® S/M Code No. 83-014 DATE OF ISSUE 5/1983 SERVICE MANUAI

MODEL NO.

STEREO CASSETTE DECK





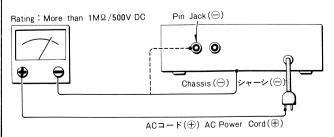
TYPE.H,HU,U,E,K,G

Follow the instructions carefully, which will allow the user to optimise the products' performance and give many years of serivce.

- 1. No scratch and melting shall be made to covered lead-wires of an 6. General instructions for mechanism repair a.c. primary circuit including mains leads.
- 2 No illegibility shall be given to the specification plate, the caution labels, the fuse labels and others.
- 3. When, on pattern sides of circuit boards, additional repair-parts have been made up, the parts shall be firmly glued to circuit boards or other components, unless the parts can be attached firmly.
- 4. The following matters shall be maintained as they are, when repairing.
 - 1) Soldering of lead-wire ends
 - * Care should be taken of the space distance in an a.c. primary circuit as well as soldering.
 - 2) Wiring and holding of lead-wires with wire-clips and binders
 - 3) Materials of lead-wires
 - * e.g.; For UL models, lead-wires to be used shall be approved or accepted by the UL.
 - 4) Location of all kinds of insulators
 - 5) Setting of voltage selector switch
 - * Set the Voltage Selector Switch to 240V, 220V, or 120V, According to your Local Voltage.
- 5. After repaired, the insulation resistance or leakage current shall be measured with 500 \pm 5V D.C and shall be not less than 1M Ω .

Measuring Point

Connect to Chassis or Outside $\stackrel{\frown}{\ominus}$ of Pin Jack



- 1) The heads, capstan and pinch roller shall be cleaned of good quality alcohol after repaired, because dirty heads shall cause distorted sounds while dirty capstan and pinch roller shall occur wow/flutter and take-up fault.
- 2) Lubricants been stained the surfaces of transmitting portion of the belts, idlers, capstan and pinch roller shall be removed. because slippery and faulty tape travel shall be caused.
- 3) When oiling, only one or two drops shall be applied so as not to run over and be dispersed. Note should be taken of the metal fitting for the capstan and rotating portions of the idlers and pinch roller, especially.
- 4) E-rings and poly slider washers shall be replaced with new ones, if once those have been removed. - No re-utilization due to unreliability.
- 5) Regular spare-parts shall always be used for repair, because using irregular parts and tampering with the products shall cause deterioration, mulfunction and damage.

SPECIFICATIONS

Semiconductors: 61ICs, 116 transistors, 1 FET More than 48/57 dB (METAL, DOLBY-NR B OFF/ON) More than 50/59 dB 138 diodes, 20 LED's H, HU models Power supply: More than 30/39 dB (CrO₂, DOLBY-NR B OFF/ON) More than 46/55 dB (NORMAL, DOLBY-NR B OFF/ON) AC 120V/220V/240V switchable 50/60 Hz U model AC 120V, 60 Hz More than 48/64 dB E model (METAL, DOLBY-NR C OFF/ON) AC 220V, 50 Hz More than 50/60 dB (CrO₂, DOLBY-NR C OFF/ON) More than 46/60 dB K, G models AC 240V, 50 Hz Power consumption: 40W (NORMAL, DOLBY-NR C OFF/ON) 420(W) x 110(H) x 280(D) mm [16-1/2" x 4-3/8" x 11-1/4"] 5.5 kg (12.11 lbs) Dimensions: Channel separation: More than 30 dB (1 kHz, 0VU) Cross talk: (1 kHz, 0VU) Weight: More than 60 dB Track type: 4 tracks 2 channels 4.8 cm/s (1-7/8 ips) ± 1.5% Tape speed: Erasing ratio: More than 60 dB Wow & flutter: 0.025% (WRMS) (125 Hz, 0VU + 10 dB, METAL) According to DIN 45500 0.08% Level drift: ± 0.5 dB Automatic stop system: Full auto stop (10 kHz) Automatic shut-off action time: Level indication error: $(-20VU) \pm 5 dB$ Time: 3 ± 1s. T side: 350 ± 30 g (3.43 ± 0.29N) S side: 165 ± 15 g (1.61 ± 0.15N) 38 ± 10 g-cm (0.37 ± 0.11 mN·m) (-10VU) ± 3 dB (-0VU) ± 1 dB (+2 ~ +6VU) ± 2 dB Pinch roller pressure: (+8 ~ +10VU) ± 2 dB Take-up torque: $^{+40}_{-30}$ g-cm (1.47 $^{+0.39}_{-0.29}$ mN·m) ADMS time: 2.0 ± 0.5s. (POWER ON) FF & rewind torque: (ADMS LED light up time) 60 ±10s. (C-60) FF & rewind time: Bias frequency: 85 kHz (0 dB Rec. DOLBY NR C ON) METAL : 20 ~ 20,000 Hz ± 3 dB Counter indication error: 0 ± 3 digit (C-60) Frequency response: Cassette lid action time: 0.8 ± 0.4s. (at normal temperature) Playback output: 540 ± 50 mV (-20 dB Rec.) (TTA-161) REC/PB output: (27 kΩ, 0VU) 20 ~ 18,000 Hz ± 3 dB 380 mV (0 dB Rec.) 20 ~ 20,000 Hz ± 3 dB (-20 dB Rec.) 20 ~ 15,000 Hz ± 3 dB CrO, **REC/PB** distortion: Less than 1.5% (METAL) Less than 1.5% (CrO Less than 1.5% (NORMAL) (0 dB Rec.) Less than 2.7 mV (NORMAL DOLBY NR OFF) Less than 1.5 mV 20 ~ 19,000 Hz ± 3 dB (-20 dB Rec.) 20 ~ 11,000 Hz ± 3 dB Playback noise: NORMAL: (Unweighted) (NORMAL DOLBY NR B) (0 dB Rec.) Less than 1.2 mV (NORMAL DOLBY NR C) DOLBY-NR Effect: More than 8 dB (10 kHz, CCIR FILTER) (DOLBY NR B-type) Less than 2.0 mV (METAL, CrO₂, DOLBY NR OFF) Less than 1.2 mV More than 16 dB (DOLBY NR C-type) Motor: DC Servomotor for capstan (METAL, CrO, , DOLBY NR B) DC motor for reels Less than 1.0 mV Head: DX Combination head (for REC/PB) (METAL, CrO₂, DOLBY NR C) Less than 1.2 mV Double gab semdust head (for erase) (WTD-A) MIC maximum input sensitivity: Inputs: 1 mV (200 Ω – 10 k Ω matched) LINE IN maximum input (NORMAL DOLBY NR OFF) Less than 0.6 mV Sensitivity: 50 mV (more than 50 k Ω) LINE OUT/PLAY standard output level: 0.38V (0VU); suitable load (NORMAL DOLBY NR B) Less than 0.6 mV Outputs: (NORMAL DOLBY NR C) Less than 1.0 mV (METAL, CrO_2 , DOLBY NR OFF) Less than 0.5 mV impedance: more than 50 k Ω : Headphones: 8 Ω TTA-119MX Test tape: (METAL, CrO₂, DOLBY NR B) Less than 0.5 mV NORMAL TTA-119J CrO₂ TTA-119G (METAL, CrO₂, DOLBY NR C) (400 Hz, OVU) REC/PB SN ratio: More than 44/47 dB (METAL, CrO₂, DOLBY-NR B OFF/ON) More than 42/45 dB (Unweighted) Specifications and external appearance are subject to

change without due to product improvement. Noise reduction system manufactured under license from

Dolby Laboratories Licensing Corporation.

Dolby and the D symbol are trademarks of Dolby laboratories Licensing Corporation.

HX professional originated by BANG & OLUFSEN.

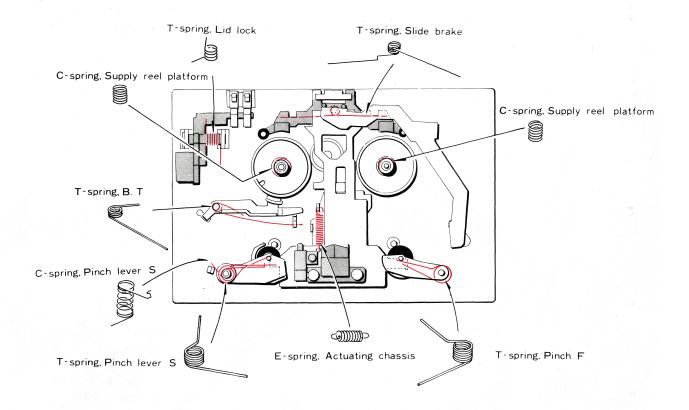
As to the disassembling instructions, refer to the service manual of AD-F660.

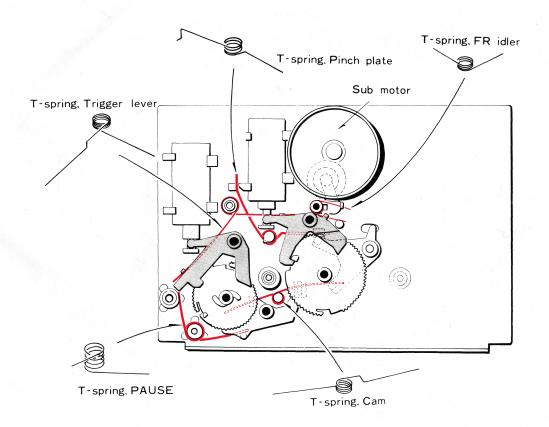
(NORMAL, DOLBY-NR B OFF/ON)

(METAL, ${\rm CrO}_2$, DOLBY-NR C OFF/ON) More than 42/48 dB (NORMAL, DOLBY-NR C OFF/ON)

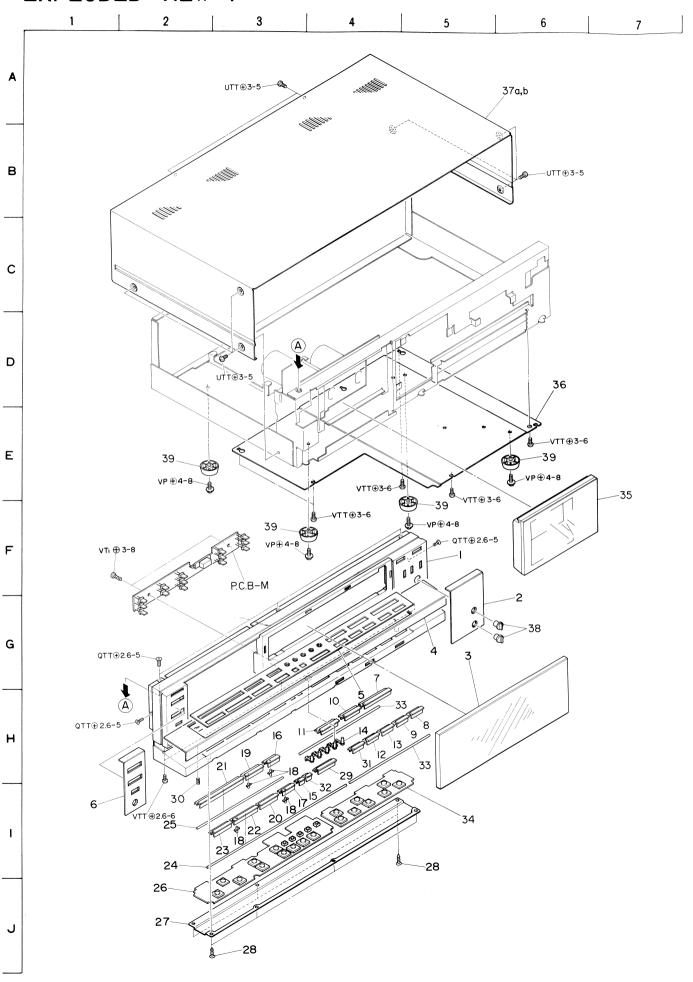
More than 44/49 dB

SPRING APPLICATION POSITION





EXPLODED VIEW- I

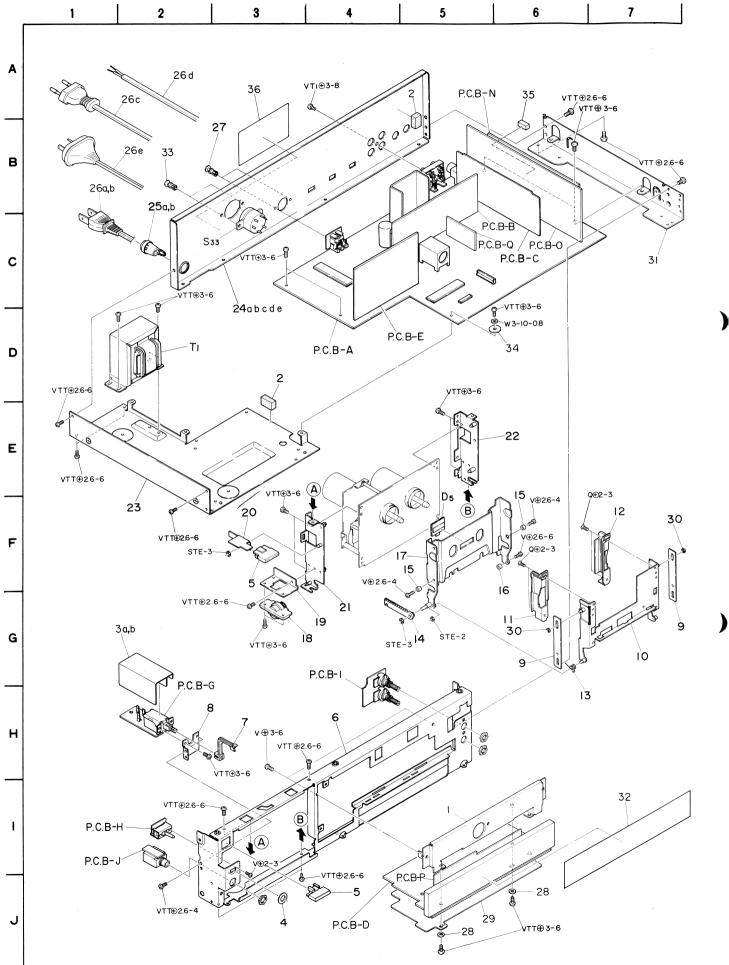


PARTS LIST

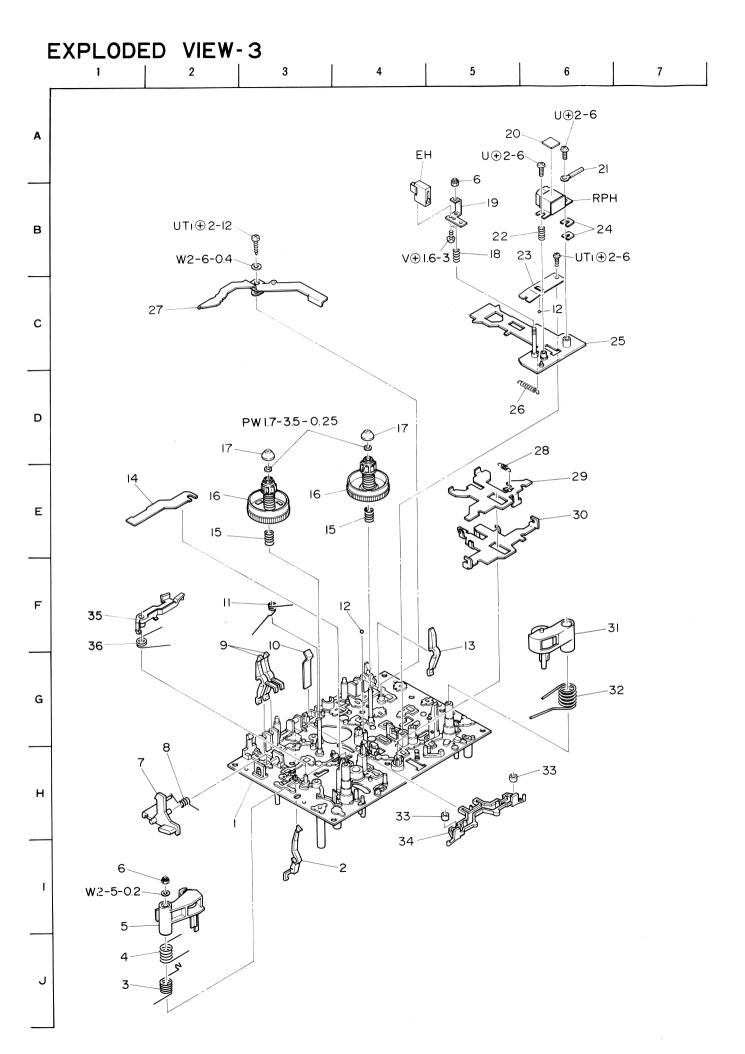
MECHANICAL PARTS

* mark in this part list shows exclusive part

	Q'ty	Common Model	Description	Part No. Changed to	Part No.	Ref. No.
	1	*	Front cabinet ass'y	¥	82-188-055-01	1 ~ 34
	1	*	Cabinet, Front			1-1
	1	*	Panel, Front		82-188-054-01	1-2
	1	*	Window, Meter		82-188-053-01	1-3
	1	*	Panel, Control		82-188-046-01	1-4
	1	*	Panel, Control		82-188-052-01	1-5
	1	*	Panel, L, Front		82-188-003-01	1-6
	1 1	*	Touch-key, Auto VR		82-188-024-01	1-7
	1	*	Touch-key, UP		82-188-025-01	1-8
	1	*	Touch-key, DOWN		82-188-026-01	1-9
		*	Touch-key, DOWN Touch-key, DA		82-188-027-01	1-10
			••			
	1	*	Touch-key, DM		82-188-028-01	1-11
	1	*	Touch-key, DOLBY B		82-188-029-01	1-12
	1	*	Touch-key, DOLBY C		82-188-030-01	1-13
	1	*	Touch-key, Counter		82-188-034-11	1-14
	1	*	Touch-key, MS		82-188-045-11	1-15
	1	*	Touch-key, REC MUTE		82-188-020-01	1-16
	1	*	Touch-key, REC		82-188-019-01	1-17
	4	*	Guide, Light		82-188-037-01	1-18
	1	*	Touch-key, PAUSE		82-188-022-01	1-19
	1	*	Touch-key, FF		82-188-017-01	1-20
	1	*	Touch-key, STOP		82-188-021-01	1-21
	1 1	*	Touch-key, PLAY		82-188-016-01	1-22
	1	*	Touch-key, REW		82-188-018-01	1-23
ì					82-188-223-01	1-24
ı	1	*	Shaft A, Touch-key Shaft B, Touch-key		82-188-224-01	1-25
	-		·		02-100-224-01	
	1	*	Control key ass'y			1-26
	1	*	Cabinet A, Bottom		82-188-033-01	1-27
	7		QT ₁ + 2.6–6		87-326-073-01	1-28
	1	*	Touch-key, CB		82-188-023-01	1-29
	1	AD-F660	C-spring, Earth		82-190-215-01	1-30
	1	*	Touch-key, DOLBY OFF		82-188-031-01	1-31
	1	*	Touch-key, SOURCE		82-188-038-01	1-32
	2	*	Shaft C, Touch-key		82-188-225-01	1-33
	1	*	Printed circuit board B ass'y			1-34
	1	*	Cassette window ass'y		82-188-047-01	1-35
	1	*	Cabinet, Bottom		82-188-056-01	1-36
	1	AD-F770	Cabinet, Steel (H, HU models only)		82-191-027-01	1-37a
	1	*	Cabinet, Steel (E, K, G models only)		82-188-057-01	b
	2	FX-100	Knob		82-184-034-01	1-38
	4		Foot		87-085-161-01	1-39



2-1 2-2 2-3a b 2-4 2-5 2-6 2-7 2-8 2-9 2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17 2-18	82-188-218-01 82-190-213-01 82-190-211-11 82-190-217-01 82-422-073-11 82-188-012-01 82-188-201-01 82-188-201-01 82-188-215-01 82-188-219-01 82-188-220-01 82-188-233-11 82-188-229-01 82-188-239-01 82-188-239-01	FL holder G cushion Cover, Power Cover, Power Himeron cloth, Blind Push-button, Power Front chassis Rod Holder, POWER Lever, Cassette box Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp Collar, Cassette box lever L	* AD-F660 AD-F660 AD-F660 * * ST-R10 AD-R500 * * *	1 2 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
2-3a b 2-4 2-5 2-6 2-7 2-8 2-9 2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17	82-190-211-11 82-190-217-01 82-422-073-11 82-188-012-01 82-188-201-01 82-162-215-01 82-188-210-21 82-188-205-21 82-188-205-21 82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-233-01 82-188-233-01	Cover, Power Cover, Power Himeron cloth, Blind Push-button, Power Front chassis Rod Holder, POWER Lever, Cassette box Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp	AD-F660 AD-F660 * * ST-R10 AD-R500 *	1 1 1 2 1 1 1 2 1 1 1 1	
b 2-4 2-5 2-6 2-7 2-8 2-9 2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17	82-190-217-01 82-422-073-11 82-188-012-01 82-188-201-01 82-757-210-01 82-162-215-01 82-188-210-21 82-188-205-21 82-188-209-01 82-188-220-01 82-188-23-01 82-188-229-01 82-188-23-01 82-188-23-01 82-188-23-01	Cover, Power Himeron cloth, Blind Push-button, Power Front chassis Rod Holder, POWER Lever, Cassette box Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp	* * * * * * * * * * * * * * * * * * *	1 1 2 1 1 1 2 1 1 1 1 1	
2-4 2-5 2-6 2-7 2-8 2-9 2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17	82-422-073-11 82-188-012-01 82-188-201-01 82-757-210-01 82-162-215-01 82-188-210-21 82-188-205-21 82-188-205-21 82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-332-01 82-188-33-11	Himeron cloth, Blind Push-button, Power Front chassis Rod Holder, POWER Lever, Cassette box Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp	* * ST-R10 AD-R500 *	1 2 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
2-5 2-6 2-7 2-8 2-9 2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17	82-422-073-11 82-188-012-01 82-188-201-01 82-757-210-01 82-162-215-01 82-188-210-21 82-188-205-21 82-188-205-21 82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-332-01 82-188-33-11	Himeron cloth, Blind Push-button, Power Front chassis Rod Holder, POWER Lever, Cassette box Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp	* * ST-R10 AD-R500 *	2 1 1 1 2 1 1 1 1	
2-5 2-6 2-7 2-8 2-9 2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17	82-188-012-01 82-188-201-01 82-757-210-01 82-162-215-01 82-188-210-21 82-188-205-21 82-188-205-21 82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-33-11	Push-button, Power Front chassis Rod Holder, POWER Lever, Cassette box Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp	AD-R500 *	2 1 1 1 2 1 1 1 1	
2-7 2-8 2-9 2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17	82-757-210-01 82-162-215-01 82-188-210-21 82-188-205-21 82-188-219-01 82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-332-01	Rod Holder, POWER Lever, Cassette box Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp	AD-R500 *	1 1 2 1 1 1 1	
2-8 2-9 2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17	82-162-215-01 82-188-210-21 82-188-205-21 82-188-219-01 82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-039-11	Holder, POWER Lever, Cassette box Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp	AD-R500 *	1 2 1 1 1 1	
2-9 2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17	82-188-210-21 82-188-205-21 82-188-219-01 82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-039-11	Lever, Cassette box Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp	*	2 1 1 1 1	
2-9 2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17	82-188-210-21 82-188-205-21 82-188-219-01 82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-039-11	Lever, Cassette box Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp	*	2 1 1 1 1	
2-10 2-11 2-12 2-13 2-14 2-15 2-16 2-17	82-188-205-21 82-188-219-01 82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-039-11	Cassette box ass'y Holder L, Cassette Holder R, Cassette T-spring, OPEN Lever, Oil-damp	* * *	1 1 1 1	
2-12 2-13 2-14 2-15 2-16 2-17	82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-039-11	Holder R, Cassette T-spring, OPEN Lever, Oil-damp	* *	1 1	
2-12 2-13 2-14 2-15 2-16 2-17	82-188-220-01 82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-039-11	Holder R, Cassette T-spring, OPEN Lever, Oil-damp	*	1	
2-13 2-14 2-15 2-16 2-17	82-188-233-11 82-541-240-11 82-188-229-01 82-188-232-01 82-188-039-11	T-spring, OPEN Lever, Oil-damp	*	1	
2-14 2-15 2-16 2-17	82-541-240-11 82-188-229-01 82-188-232-01 82-188-039-11	Lever, Oil-damp		1 1	
2-15 2-16 2-17	82-188-229-01 82-188-232-01 82-188-039-11			1 1 1	
2-16 2-17	82-188-232-01 82-188-039-11		*	2	
2-17	82-188-039-11				
I		Collar, Cassette box lever R	*		
2-18		Cassette plate ass'y	*	1	
	82-179-228-01	Oil-damper	AD-3800	1	
2-19	82-188-211-01	Holder, Oil damp	*	1	
2-20	82-188-212-11	Eject slide plate	*	1	
2-21	82-188-213-41	Mechanism holder L ass'y	*	1	
2-22	82-188-214-21	Mechanism holder R ass'y	*	1 1	
2-23	82-188-204-01	Chassis L. Amp.	*	1 1	
2-24a	82-188-040-01	Panel, Rear (H, HU models only)	*	1 1	
b	82-188-041-01	Panel, Rear (U model only)	*	1 1	
С	82-188-042-01	Panel, Rear (E model only)	*	1	
d	82-188-043-01	Panel, Rear (K model only)	*	1 1	
e	82-188-044-01	Panel, Rear (G model only)	*	1 1	
2-25a	87-085-184-01	Cord bushing (H, HU, U models only)		1 1	
b	87-085-185-01	Cord bushing (E, K, G models only)		1 1	
2-26a	87-034-958-01	AC power cord (H, HU models only)		1 1	
b	87-034-578-01	AC power cord (U model only)		1 1	
c	87-034-877-01	AC power cord (E model only)			
d	87-034-975-01	AC power cord (K model only)		1 1	
e	87-034-892-01	AC power cord (G model only)		1 1	
2-27	87-084-078-01				
1		Nylon rivet 3—4.5	AD 5770	2	
2-28	82-191-203-01	Spacer FL	AD-F770	2	
2-29	82-188-239-01	FL shield sheet	A D 5000		
2-30	82-190-206-01	STE-2 (Black)	AD-F660	2	
2-31	82-188-209-01	Shassis R, Amp.	*	1	
2-32	82-191-204-01	Filter	AD-F770	1	
2-33	87-085-090-01	Nylon rivet (H, HU models only)		2	
2-34	82-140-216-01	G cushion 4-16-2.5		1	
2-35	82-756-657-01	Cushion U		1	
2-36	82-188-049-01	Name plate, Spec. (U model only)	*	1	
. 1	I		1	1	



Ref. No.	Part No.	Parts No. Changed to	Description	Common Model	Q'ty
3-1	81-507-201-21		Outsert chassis ass'y		1
3-2	81-505-242-11		Lever, Metal		1 1
3-3	81-507-228-01		C-sprng, Pinch lever S		1
3-4	81-507-217-11		T-spring, Pinch lever S		1
3-5	81-507-207-11		Pinch lever S ass'y		1
3-6	87-081-963-01		Nylon nut M2-3.5		2
3-7	81-505-239-01		Lever, Eject		1 1
3-8	81-505-273-01		T-spring, Lid lock		1 1
3-9	81-505-241-21		REC blocking lever		2
3-10	81-505-260-01		P-spring, Pressure cassette		1
3-11	81-505-268-01		T-spring, Slide brake		1
3-12	87-073-005-01		Steel ball 2ϕ		2
3-13	81-505-240-21		Lever, Cassette sensor		1
3-14	81-505-238-01		Blocking plate, EJECT		1
3-15	81-507-219-01		C-spring, Supply reel platform		2
3-16	81-505-226-11		Take-up reel platform ass'y		2
3-17	82-303-398-01		Cap, Take-up reel platform		2
3-18	82-565-360-01		C-spring, EH		1
3-19	81-507-215-01		Holder, EH		1
3-20	82-188-051-01		Label, Head	*	1
3-21	87-038-056-01		Wire binder		1
3-22	82-307-212-01		C-spring, EH		1
3-23	81-507-224-01		P-spring, Actuating chassis		1
3-24	81-507-227-01		Spacer		2
3-25	81-507-214-21		Actuating chassis ass'y		1
3-26	81-505-265-11		E-spring, Actuating chassis		1
3-27	81-505-307-01		Lever, Brake eject		1
3-28	81-505-266-01		E-spring, APUSE plate		1
3-29	81-505-207-01		Plate, PAUSE		1
3-30	81-507-220-01		Plate, Pinch lever		1
3-31	81-505-210-11		Pinch lever F ass'y		1
3-32	81-505-267-01		T-spring, Pinch F		1
3-33	81-507-229-01		G brake		2
3-34	81-505-236-11		Lever, Slide brake		1
3-35	81-507-222-01		Lever, Back tension		1
3-36	81-507-223-01		T-spring, B.T		1 1

EXPLODED VIEW-4 3 5 6 7 Α Pulley height M501 Motor pulley -12.5mm В **©**-VFT2⊕2.6-8 Main motor 18-С VFT2 ⊕ 2.6-30 16 VFT2⊕2.6-8 Pulley height Reel motor pulley D 14 12.5mm -10 8 -VFT2⊕2.6-8 10-PW2.6-8-0.13 V F T2⊕2.6-8 Ε Pressure Reei motor plate spring 4.2mm SOL₅₀₁ F SOL502 Reei motor G -22 23 S25 Н 26,33 S24 VTı⊕2-5 -27 25 -30 -28 S and S21 29 - 31 S20 -32 V⊕2.6-10 P.C.B-F PW2.5-6-0.5

10

Ref. No.	Part No.	Parts No. Changed to	Description	Common Model	Qʻty	
4-1	81-505-230-01		Lever, PLAY	•	1	
4-2	81-505-234-01		Gear, PLAY cam		1 1	
4-3	81-505-231-01		Trigger lever, PLAY		1	
4-4	81-505-272-01		T-spring, Cam		1	
4-5	81-505-308-01		Lever B, PAUSE		1	
4-6	81-505-283-01		T-spring, PAUSE lever		1	
4-7	81-505-235-01		Gear, PAUSE cam		1	
4-8	81-505-233-01		Trigger lever, PAUSE		1	
4-9	81-505-204-01		Chassis B, Mechanism		1	
4-10	81-505-261-01		C-spring, Flywheel F		2	
4-11	81-505-225-01		Gear, Flywheel		2	
4-12	81-507-205-01		Flywheel S ass'y		1	
4-13	81-507-225-01		Rubber belt B		1	
4-14	87-081-483-01		Motor screw, M2.6		3	
4-15	87-087-029-01		Rubber cushion		3	
4-16	81-507-221-01		Holder, Motor		1	
4-17	81-505-245-01		Motor pulley 2-10-6.8		1	
4-18	82-565-373-01		Screw, Thrust		2	
4-19	81-507-216-01		Rubber belt A		1	
4-20	81-507-238-01		Flywheel T ass'y		1	
4-21	81-505-282-01		T-spring, FR idler		1	
4-22	81-505-254-01		Lever A, FR idler		1 1	
4-23	81-507-231-11		FR idler ass'y		1	
4-24	81-505-271-01		T-spring, Trigger lever		1	
4-25	81-505-269-01		T-spring, Pinch plate		1	
26~33	09-011-038-01		Reel motor ass'y		1	
4-26	81-505-606-01		Shield plate		1	
4-27	81-505-604-11		Motor, Reel		1	
4-28	81-505-290-01		C-spring, FR idler C		1	
4-29	81-505-287-11	-	Lever C, FR idler		1	
4-30	81-505-289-01		Pressure plate spring		1	
4-31	81-505-292-11		Felt 4.5-7.2-0.8		1	
4-32	81-505-320-01		Pulley, Reel motor		1	
4-33	81-505-608-01		Shield plate B		1	

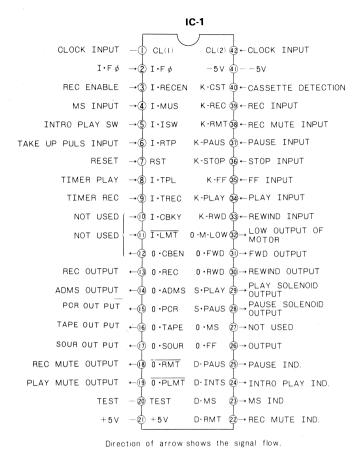
Part No.	Description
87-081-954-01	V+1.6-3
87-081-217-01	V+2-3
87-081-305-01	V+2.6-4
87-267-073-11	V+2.6-6
87-261-075-21	V+2.6-10
87-161-094-21	V+3-6
87-351-034-21	VT ₁ +2-5
87-356-095-01	VT ₁ +3-8
87-081-501-01	VTT+2.6-4
87-081-475-01	VTT+2.6-6

Description
VTT+3-6
U+2-6
UT ₁ +2-6
UT ₁ +2-12
UTT+3-5
Q+2-3
QTT+2.6-5
VFT₂+2.6-8
VFT ₂ +2.6-30
VP+4-8

DESCRIPTION OF MICROCOMPUTER TERMINAL

Description of microcomputer terminal-1

Terminal name IC-1



Terminal functions

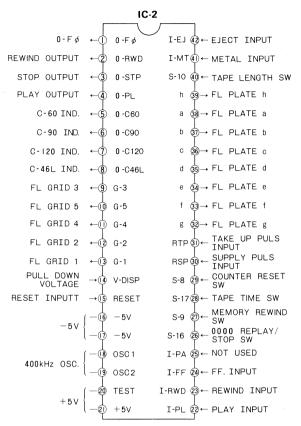
"H": High level, 5V "L": Low level, 0 or -5V [µPD546C-357]

Pin No.	Terminal symbol	Function
1 42	CL (1) CL (2)	The clock receives only 400 kHz
2	Ι · Fφ	Terminal to inhibit ME.RWD during REC. Set to "L" from "H" when the RWD command is input from the microcomputer.
3	I · RECEN	The terminal is set to "L" and recoeding is not done when the safety tab is broken off.
4	I · MUS	Signal input during INTRO PLAY and MS. Set to "H" for tunes and to "L" between tunes.
5	I · ISW	Switch to select the INTRO PLAY and MS. Repeats OFF → INTRO PLAY → MS → OFF.
6	I · RTP	Inputs the pulse from the takeup reel disk sensor. For AUTOSTOP.

Pin No.	Terminal symbol	Function
, ⑦	RST	RESET terminal. Set to "H" instantaneously when power is switched ON; also set to "H" instantaneously when power is switched OFF. Set to "L" in general.
8 9	T·PL T·REC	Set to "H" during timer play and recording. Set to "L" during OFF.
10	I · CBKY	KEY REQUEST from the compu- brain. The REC/PLAY, FF and REW keys can be accepted when this pin is set to Hi.
1	I LMT	Input from the compu-brain.Set to Hi during the compu-brain mode. Reads the counter during compubrain operation.
12	0 · CBEN	Outputs Hi when the compu-brain operation is possible (when the mechanism is in the STOP mode and recording is possible).
13	0 · REC	Set to "H" during recording. For erase, bias oscillator.
14)	0 ADMS	Set to "H" for approx. 1.5 sec during power ON. For ADMS.
15)	0 · RCR	Set to "H" during PLAY, CUE, REV.
16	0·TAPE	Set to "H" during REC/PLAY, PLAY, CUE, REV.
17)	0 · SOUR	Set to "H" during REC, REC/ PLAY/PAUSE.
18	0 · RMT	Set to "H" during recording, and "L" during REC-MUTE in recording.
19	0 · PLMT	Set to "H" during REC/PLAY, CUE/REV to release muting. Set to "L" during INTRO PLAY, MS.
20	TEST	Connect to +5V.
22 ~ 25	D	Indication output. Set to "H" during operation.
26	0-FF	Set to "H" during FF, CUE.
28	S-PAUS	Set to "H" during PAUSE, FF/REW CUE/REV.
29	S-PLAY	Set to "H" during PLAY/REC, CUE/REV.
30	0-RWD	Set to "H" during RWD/REV.
31)	0-FWD	Set to "H" during REC/PLAY/ FF/CUE.
32	0-M-LOW	Set to "H" during PLAY, REC/PLAY.
33 ~ 42	к	Key input. Set to "H" in general. Accepts key input when changed to "L" from "H"

Description of microcomputer terminal-2

Terminal name IC-2



Direction of arrow shows the signal flow.

Terminal functions

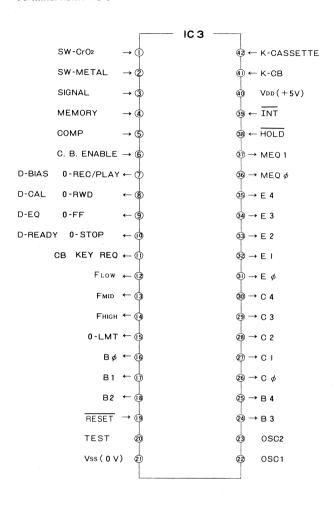
"H": High level, +5 "L": Low level, 0 or -5V

Pin No.	Terminal symbol	Function
1	0-Fф	This is set to "L" ingeneral and to "H" when 0-RWD, 0-STOP or 0-PL is output. This is used to discriminate between the key inputs of the mechanism controller.
2	0-RWD	"L" is output to perform memory-RWD in the counter mode. Set to "H" in general.
3	0-STP	"L" is output to perform 0000 STOP in the counter mode. Set to "H" in general.
4	0-PL	"L" is output to perform 0000 REPLAY in the counter mode. Set to "H" in general.
5~8	0-C	This is used for TAPE LENGTH indication.
9~ 13	G	Connected to the FL grid.
19	V-DISP	This terminal determines the internal pull-down potential.
15	RESET	Internal reset is possible. Reset is applied when this is connected to -5V.

Pin No.	Terminal symbol	Function
16.17	-5V	–5V
18, 19	osc	This is 400 kHz ceramic oscillator.
20 , 21	+5V	+5V
22	I-PL	"H" is input during play, record/ play and the remaining minutes and seconds are calculated.
23	I-RWD	"H" is input during RWD, and the remaining tape in the RWD direction is calculated.
24	I-FF	"H" is input during FF and the remaining tape in the FF direction is calculated.
26 ~ 29 40	S	Counter function input switch. Set to "L" in general, and "H" is input when the key is set to ON.
30	RSP	Inputs the pulse output from the supply reel disk. This is used to measure the time it takes the supply reel disk to complete 1 revolution during play.
31)	RTP	Inputs the pulse output from the take-up reel. This is used for the counter.
32 ~ 39	a ~ h	Connected to the FL plate.
41)	I-MT	Set to "L" in general and to "H" when METAL TAPE is used. The remaining tape is corrected for the thickness of METAL TAPE.
42	I-EJ	This is used to reset the counter to "0000" when the cassette is not inserted during the counter mode. The remaining amount is erased during EJECT in the remaining tape mode.

Description of microcomputer terminal-3

Terminal name IC-3



INPUT:

K-CB

"L" START/RESET

K-CASSETTE "H" CASSETT ON

SIGNAL

"∟" Magnetic coating provided

C.B. ENABLE "H" C.B. START possible

MEMORY

"H" BACK UP ON

OUTPUT: FRTS KEY REQ. KEY REQ from "H" FRTS "H″

MEQ ϕ

BIAS DATA $\phi \phi \phi \phi \phi$

MEQ I

1 + 1 + 1 + 1"H"

-0-STOP:0 K-STOP -FRTS KEY REQ (1)

Terminal functions

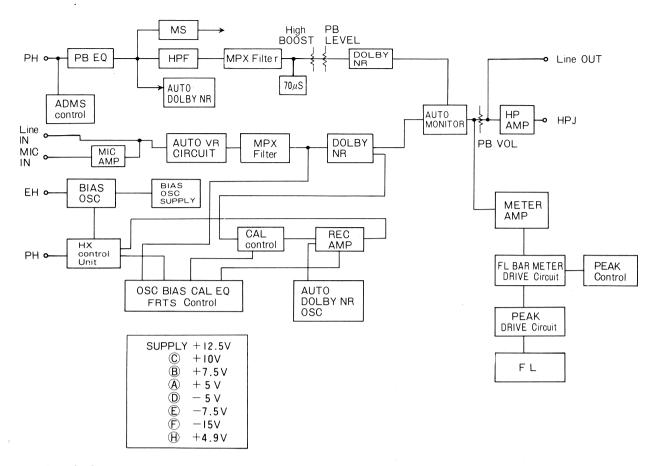
"H": High level 5V, "L": Low level "0V" LC6505C-609

Pin No.	Pin mark	Function
1 2	SW-Cr SW-MT	Tape selector logic input WRITE/READ of the compu- brain data to/from memory
3	SIGNAL	Record/Play signal input during the compu-brain adjustment. (Detects the magnetic coating.) "L" shows that the magnetic coating is present.

Pin No.	Pin mark	Function
4	MEMORY	Detects presence/absence of back-up operation. Back-up is present when this pin is set to Hi: Call of compu-brain adjusted data (memory data). Back-up is not present when this pin is set to Lo: Call-up of standard data.
(5)	COMP	Comparison result input during compu-brain adjustment
6	CB-EN	Detects possibility of compu-brain. START is possible when this pin is set to Hi.
7	D-BIAS/ 0-REC/PLAY	Pin 11 is set to Hi and REC/PB key is pressed with pin 7 set to Hi. Bias LED is lit when pin 11 is set to Lo.
8	C-CAL/ 0-REW	Pin 11 is set to Hi and REW key is pressed when pin 8 is set to Hi. CAL LED is lit when pin 11 is set to Lo.
9	D-EQ/0-FF	Pin 11 is set to Hi and FF key is pressed when pin 9 is set to Hi. EQ LED is lit when pin 11 is set to Lo.
10	D-READY/ 0-STOP	Pin 11 is set to Hi and STOP key is pressed when pin 10 is set to Hi. READY LED is lit when pin 11 is set to Lo.
11)	KEY REQ	When this pin is set to Hi, the mechanism key is requested from the compu-brain.
12	OSL FL	Controls the test tone 400 Hz used during compu-brain.
13	OSL FM	Controls the test tone 10 kHz used during compu-brain.
14	OSC FH	Controls the test tone 13 kHz used during compu-brain.
(15)	0-LMT	LINE MUTE output. Hi output in general. MUTE on when this output is set to Lo. Set to Lo for approx. 2.5 sec during compu-brain or after power is set to ON.
16	$B\phi$	Compu-brain data output BIAS ϕ : Set to Hi when 2° bit is set.
17)	B1	Compu-brain data output BIAS 1: Set to Hi when 2 ¹ bit is set.
18	B2	Compu-brain data output BIAS 2: Set to Hi when 2 ² bit is set.
24)	В3	Compu-brain data output BIAS 3: Set to Hi when 2 ³ bit is set.
25	В4	Compu-brain data output BIAS 4: Set to Hi when 2 ⁴ bit is set.
19	RESET	Reset pin input
20 21)	TEST Vss	Connected to the OV power supply

Pin No.	Pin mark	Function
22	OSC1	This pin supplies external operation clock. Inputs the mechanism control 400 Hz.
23	OSC2	Internal clock oscillating pin attached to the external resonance circit. Not connected.
26	Cφ	Compu-brain data output CAL ϕ : Set to Hi when 2^{0} bit is set.
27	C1	Compu-brain data output CAL 1: Set to Hi when 2 ¹ bit is set.
28	C2	Compu-brain data output CAL 2: Set to Hi when 2 ² bit is set.
29	С3	Compu-brain data output CAL 3: Set to Hi when 2 ³ bit is set.
30	C4	Compu brain data output CAL 4: Set to Hi when 2 ⁴ bit is set.
31)	Εφ	Compu-brain data output EQ ϕ : Set to Hi when 2° bit is set.
32	E1	Compu-brain data output EQ 1: Set to Hi when 2 ¹ bit is set.
33	E2	Compu-brain data output EQ 2: Set to Hi when 2 ² bit is set.
. 34	E3	Compu-brain data output EQ 3: Set to Hi when 2 ³ bit is set:
35	E4	Compu-brain data output EQ 4: Set to Hi when 2 ⁴ bit is set.
36	MEQ ϕ	Set to Hi when B0, B1, B2, B3, B4 of the data are set to $\phi\phi\phi\phi\phi$ during bias adjustment. To change recording equalizer.
37)	MEQ1	Set to Hi when B0, B1, B2, B3, B4 of the data are set to 11111 during bias adjustment. To change recording equalizer.
38	HOLD	HOLD mode demand input pin.
39	INT	Interruption demand input pin. Not connected.
40	V _{DD}	Power pin. Connected to the back-up capacitor circuit. Approx. 5.3V in general. Approx. 5.6V just after power OFF, and then gradually drops in several hours.
41)	К-СВ	Compu-brain key. Compu-brain start/reset when this is set to Lo.
42)	K-CST	For cassette detection. Set to Hi when a cassette is present.

AD-F990 Block diagram



Circuit description

1. AUTO DOLBY-NR selector system

Outline

The auto Dolby-NR selector system selects the NR position automatically when playing back tapes recorded using this unit. System

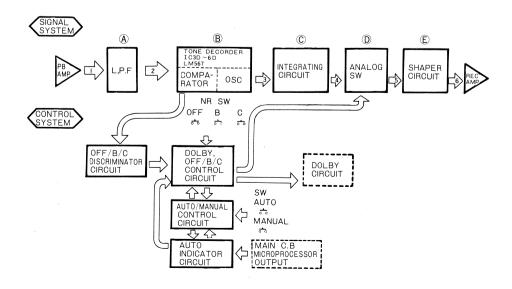
An ultra-low frequency signal (Table 1) is recorded simultaneously when the source signal is recorded on the tape by selecting the DOLBY-NR "AUTO" and then selecting DOLBY-NR "B-TYPE" or "C-TYPE" when recording with this unit.

The presence/absence and type of ultra-low frequency signal are detected during play to determine the NR position.

AUTO	Lch	Rch		
OFF	No conect	No conect		
В	7 Hz	9 Hz		
С	9 Hz	7 Hz		

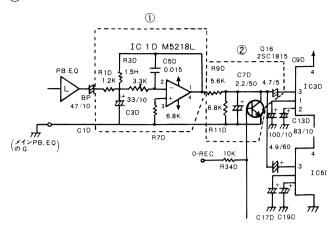
MANUAL	Lch	Rch
OFF, B, C	No conect	No conect

Block diagram



1-1. Description of each block

A L.P.F.

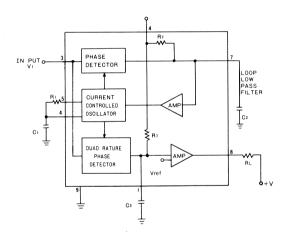


- ① Active filter $f_0 = 2.7$ Hz Q = 0.69
- ② CR filter $f_0 = 8.02$ Hz Q = 0.278
- i) The play signal is not input to IC3D, 5D pin 3 with 0 —Rec = "H" during recording.
- ii) The outputs during playback are: 7 Hz (-15~dBV), 9 Hz (-17~dBV) at IC1D pin 1, and 7 Hz (-23~dBV), 9 Hz (-23~dBV) at IC3D, IC5D pin 3.

(Note: Measuring instrument = RIKEN FET, CF-300)

B Tone, decoder IC3D, 5D

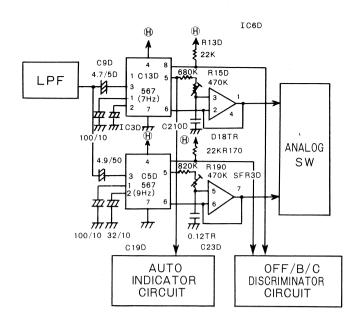
© Integrating circuit Block diagramIC3D, 5D LM567



- (1) C3D, 5D (pin 3) : Signal inputs
- 2 IC3D, 5D (pin 1)C: Externally attached filter
- (3) IC3D, 5D (pin 2)C: Externally attached filter
- 4 IC3D, 5D (pin 8) are output as shown below when the relation between input f and f' of the built-in OSC is as shown below.

f = f' "L" f = f' "H"

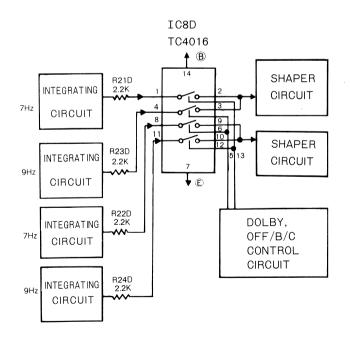
- (5) The oscillation frequency is determined by (R, SFR, C) from IC3D, 5D (pin 5).
- 7 Another output of the IC3D, 5D (pin 5) is connected to the AUTO indicator circuit and used to flash the AUTO indicator LED.



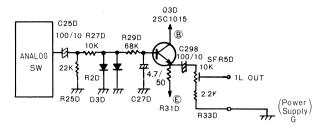
Analog SW

1 Analog SW IC8D

AUTO	(Pin 2,3)	(Pin 9,10)
OFF	No signal	No signal
В	7 Hz	9 Hz
С	9 Hz	7 Hz



Shaper circuit



 The analog SW/output signal (integrating waveform) is converted to a sine wave.

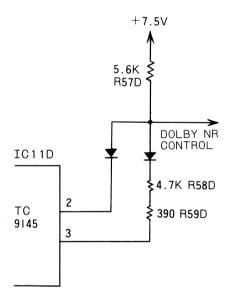
Q3D is an emitter-follower.



- The output of the shaper circuit is input to the record amp of the main C.B.
- The ultra-low frequency signal recording level is set to the level so that -26 dB can be obtained at TTA161 as tape playback level.

1-2. Dolby NR circuit NR control

The NR control is controlled by the circuit shown below.



Dolby-NR: IC11D, pin 2 is set to -7.5 V when the Dolby-NR

circuit is set to OFF and the NR control is set to

approx. -7V.

Dolby-NR: IC11D, pin 3 is set to approx. -7.5V when the Dolby-NR circuit is set to "B-TYPE", and the NR

control is set to approx. +0.6V.

Dolby-NR: The Dolby-NR control is set to approx. 2V when the

Dolby-NR circuit is set to "C-TYPE" via R570.

1-3. Description of operation

(1) During recording

1) Auto Dolby-NR B-type

- i) (IC14D1/2, pin 7) is set to "H" when the auto SW is set to ON, and ②, "H", ③, "L".
- ii) ② (IC11D pin 14) is set to "H" with the Dolby-NR SW B-type set to ON, and ③ , "L". The Dolby-NR LED is lit with ③ set to "L".
- iii) 3 and 34 are set to "L", 38, "H" and IC8D pins 13, 12 "H". By this, IC8D pins 1 and 2, pins 11 and 12 are activated, and 7 Hz is output to the Lch OUT and 9 Hz, to the Rch OUT.
- iv) AUTO LED is: (6) (0-PCR) is set to "L", (7), "H", (8), "L" and (2), "H", so (9) is set to "L", and when (9) is set to "L", (3) is set to "L" regardless of (1), and Q9D emitter is set to "L" and (30) (collector) to "L", at the same time, (3) is set to "L", so (31) is set to "L", and Q10D is set to ON and is lit.

2) Auto Dolby-NR C-type

- i) Same as B-type i),
- 27 is set to "H" and \$\ointil{3}\text{5}, "L" with the Dolby-NR SW C-type set to ON. The Dolby-NR LED is lit when \$\ointil{3}\text{5} is set to "L".
- (iii) ③ and ⑤ are set to "L", ⑥ , "H" and IC8D pin 5, pin 6 are set to "H". By this, IC8D pins 4 and 3, pins 8 and 9 are activated, and 9 Hz is output to Lch OUT and 7 Hz, to Rch OUT.
- iv) Same as B-TYPE iv).

3) Manual Dolby-NR B-Type

- i) 4 is set to "H", 2, "L" and 3 to "H" when the manual SW is set to ON.
- ii) Same as Auto, B-Type ii).
- iii) ③ is set to "H", so both ③ , ③ are set to "L" regardless of ④ , ⑤ . All the circuits of IC8D are set open, and no signal is output to Lch OUT and Rch OUT.
- iv) AUTO LED is: (3) is set to "H", so (31) is also set to "H" and Q10D is set to OFF and goes out.

4) Manual Dolby-NR C-Type

- i) Same as 3)-i).
- ii) Same as 3)-ii).
- iii) Same as 3)-iii).
- iv) Same as 3)-iv).

5) Manual Dolby-NR OFF

- i) Same as 3)-i).
- ii) 28 is set to "H" and 33 to "L" (34 and 35, "H") when the Dolby-NR SW, OFF position is selected.
- iii) Same as 3)-iii).
- iv) Same as 3)-iv).

Control system During recording

	ALITO	ALITO	MANITAL	ΜΑΝΙΙΔΙ	AUTO AUTO MANUAL MANUAL MANUAL									
	В	C	B	C	OFF									
1	(工)	(几)	L	L	L									
2	Н	Н	L	L	L									
3	L	L	Н	Н	Н									
4	L	L	(17)	(工)	(几)									
9	L	L	L	, L	L									
10	L	L	L	L	L									
11)	L	L	L	L	L									
12	Н	Н	Н	Н	Н									
13	L	L	L	L	L									
26	(17)	L	(几)	L	L									
27)	L	(17)	L	(17)	L									
28	L	L	L	L	(1)									
30	L	L	L	L	L									
31)	L	L	Н	н	Н									
32	Н	Н	L	L	L									
33	Н	Н	Н	Н	L									
34)	L	н	L	Н	Н									
35	Н	L	н	L	Н									
36	(17)	(1)	(17)	(11)	L									
3 7	L	L	L	L	L									
38	Н	L	L	L	L									
39	L_	Н	L	L	L									

- i) (1) AUTO (ON), (2) OFF (ON): MANUAL OFF
- ii) ①OFF (ON), ② AUTO (ON): aut (OFF). However, it is the same result as MANUAL (OFF).

(2) Common AUTO operation during playback

1) Operation A

Relation between ultra-low frequency signal playback and IC3D, 5D comparator output.

	0011171011	DOLBY-NR					
	COLLATION	B-TYPE	C-TYPE	OFF			
	(4)	L	Н	Н			
Lch	(15)	Н	L	Н			
Dak	(6)	Н	L	Н			
Rch	(1)	L	Н	Н			

(18), (19), 20, 21 are set to ON and "H" when the bases of all transistors are set to "L", so they become the inverted outputs shown in the table below.

2) Operation B

- i) 5 0-MLOW is set to "H" during REC/PB and PLAY, and 6 0-PCR to "H" during PLAY, CUR and REV, and Q11D (2SC1815) base is set to "H" only during PLAY.
- i) Q11D is set to ON and (7) to "L" and (8) to "H".
- iii) ② is set to "H" (Refer to RFC) and ③ to "L" during "AUTO" operation.
- iv) When (8) is set to "H", the differential waveform is generated at (15), and (11) at "H" instantaneously drops to "L" via the one-shot multi vibrator-circuit, and then set to "H" after a specified time. (approx. 4 sec)
- v) When ② is set to "H" and ⑧ to "H", ⑨ is set to "H", ⑥ works the same as ⑥ under this condition.

3) Operation C

i) All the outputs of 22, 23, 24, 25, are set to "H" while (13) is set to "L". When (13) changes from "L" to "H", the inversion outputs of the (13) ~ (21) inputs are obtained at (22) ~ (25). This state is equivalent to the table of the basic AUTO operation A shown above.

	CULLA- TION	IC10D	B-TYPE	C-TYPE	OFF
	22	10	L	Н	Н
IN-	23	13	L H H H L L L H L L L L H L	Н	
PUT	24	12	Н	L	Н
	25	11	L	Н	Н
		2	L	L	L
	N- 23 PUT 24	ı	L	L	L
OUT	OUT	7	Н	H H H H H H H H H H L H H H H H H H H H	L
001	-01	14	L	L	L
	9		L	L	L
		5	L	Н	L

(3) Operation during playback

1) Auto Dolby-NR B-type playback

- i) The IC10D output is: only pin 7 is set to "H" (4) to "H", (26) to "H", and (34) to "L" during the B-type operation due to (2) common operation C. By this, LED B is lit the same as in recording, and the Dolby NR control voltage is applied.
- ii) 40 is set to "H", (29) to "H" and Q9D is set to OFF and (30) to "L". At the same time, (3) (as shown in (2)-2)-iii)) is set to "L", so (31) is set to "L", Q10D, ON and AUTO LED is left lit.

2) AUTO Dolby-NR C-TYPE playback

- i) Due to (2) common operation 3), the IC10D output is; only pin 5 is set to "H", and (1) to "H", (2) to "H" and (3) is set to "L". By this, LED C is lit the same as in recording, and the DOLBY-NR control voltage is applied.
- ii) (4) is set το "H" and (29) to "H", and thereafter, the operation is same as in (3)-i), ii).

Playback of tape recorded with AUTO Dolby-NR OFF and by other decks.

- i) All the IC10D outputs are set to "L" as shown in (2) common operation 3), the square wave output from IC3D is input to (29)
- ii) The emitter is set to "H" after a certain time (4 sec) and the square wave snown in i) is input to the base, so Q9D (2SA1015) repeats ON/OFF operation. As a result, (3) is set to the square wave with the same period as IC3D and (3) is also the same, so the LED lighting Q10D (2SA1015) repeats ON/OFF and the AUTO LED flashes.
- iii) At the same time, the (1) output is charged by the C.R. time constant circuit for a certain time (4 sec) and then 28 is set to "H". By this it is set to OFF.
- (Note) Q15 (2SC 1815) the collector of which is connected to the CR time constant circuit is set to ON in (3)-1) or in (3)-2) (40 or 41 is set to "H") to perform discharging.

During PLAY

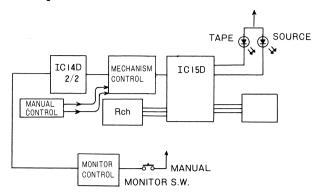
	AUTO B Signal (L:7Hz, R:9Hz)	AUTO C Signal (L:9Hz, R:7Hz)	AUTO OFF (NO Signal)
1	(17)	(17)	(1)
2	Н	Н	н
3	L	L.	. L
4	L	L	
5	Н	Н	Н
6	Н	Н	Н
7	· L	L	L
8	Н	Н	Н
9	Н	L	L
10	1	1	
0	— 4 sec	~	
12	, , i	-	
13	_ ~~	7.5	'n
14	L	Н	Н
15	Н	L	Н
16	Н	L	Н
17	L	Н	Н
18	Н	L	L
19	L	H	L
20	, L	Н	L
21)	Н	L	· L
22	L L	Н	Н
23	H	L	Н
24	Н	L .	Н
25	L	. H	H
26	H	L	L
27 28	L L	H L	
29	H	Н	
30	L	L	(7Hz)
31)	L	L	(7Hz)
32	H 1	H	(7Hz)
33	Н	Н	-
34)	<u> </u>	Н	Н
35	Н	L	Н
36	Н	Н	L
37	L	∨ L	Н
-	_	_	

2. AUTO TAPE MONITOR SYSTEM

Outline

The auto tape monitor selects the MONITOR circuit automatically to "TAPE" and "SOURCE" in accordance with the mechanism operation. This system controls the circuit so that it is selected automatically to "TAPE" during PLAY and RECORD/PLAY and to "SOURCE" during independent recording and record-pause by means of output from the microprocessor controlling the mechanism. It is possible to select to TAPE or SOURCE manually by use of the MONITOR switch on the front panel.

Block diagram



2-1 T/S selection

During power ON

- i) 5 is set to "H" until Q13D is set to ON, 7 is set to "H", and 13 is directly set to "H" via R92D, and 9 is set to "H", and 11 to "L". → TAPE POSITION
- ii) When ④ 0-SOURCE (during REC and REC-PAUSE) is set to "H" (30m sec) via mechanism control, ① is set to "H" and ② to "L". → SOURCE POSITION
- iii) When ③ 0-TAPE (during PLAY and REC/PLAY) is set to "H" (30m sec) via the mechanism control, ⑨ is set to "H" and 11 to "L". → TAPE POSITION
- iv) When the manual T/S SW is set to ON, "H" at ① passes through the differential circuit, ② is set to "H", and IC14D2/2 is the circuit that when ② is changed from "L" to "H", the "L", "H" mode of ⑦, ⑧ is inverted, so it is set in reverse to the state before the T/S SW is pressed. (For example: TAPE → SOURCE)
- Note 1. The analog SW (pins 5, 6, 8, pins 9, 11, 12) of IC15D are selected according to the inputs (pins 14, 15).
 - When the mechanism control is operating in other modes than the above, 0-TAPE and 0-SOURCE are not output.

T/S selection

	POWER	① (T/S 1 PUSH)	$(\overset{\textcircled{A}}{\underset{SW}{ON}})\overset{\textcircled{B}}{{\to}}(\overset{R}{\underset{C}{R}})$	REC+PLAY/)	
1	L	(17)	(17)	L	L
2	L	(17)	(17)	L	L
3	L	L	L	L	(17)
4	L	L	L	(17)	L
(5)	(17)	L	L	L	(17)
6	L	L	L	(17)	L
7	Н	L	н	L	н
8	L	Н	L	Н	L
9	(九)	L		L	(1)
10	L		L	(1)	L
11	L	Ĥ	L	Н	L
12	н	L	Н	L,	Н
13	(17)	(L)		L	L

3. Auto REC level by use of electronic VR

Outline

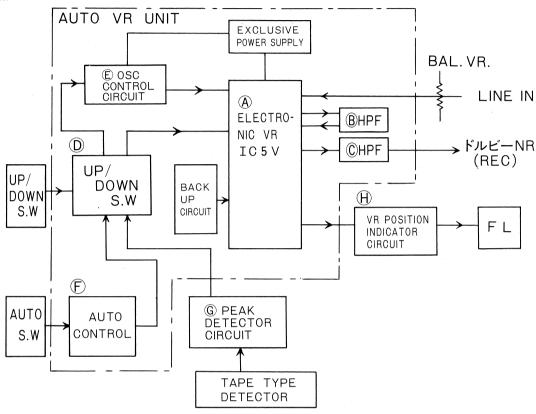
An electronic VR is used to set the record level in this unit. This electronic VR attenuates in 2 dB steps, from 0 dB to -66 dB, and the FL indicator lights in 10 steps corresponding to the attenuation level.

The operation is changed by one step (2 dB) each time the button is pressed and is varied continuously when the button is kept pressed.

Next, the auto REC level is the system to control the above electronic VR operation automatically.

This system sets the recording level to the optimum level matching with the tape used when inputting the maximum level while the automatic switch is pressed.

Block diagram



3-1. IC pin description

3-1-1. Pin arrangement

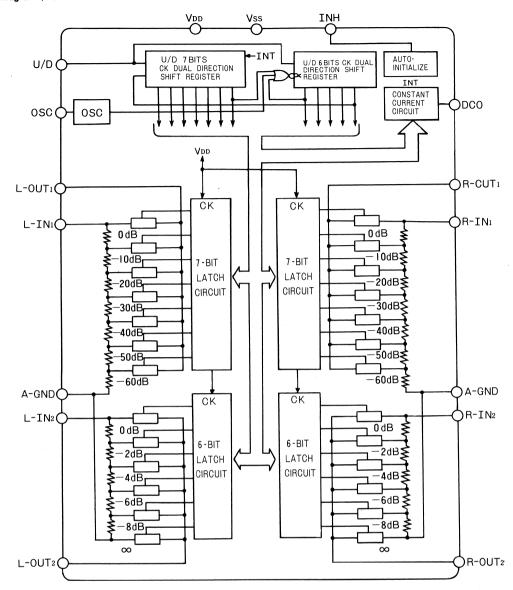
Pin connection diagram Vss V_{DD} (6) R-OUT1 (15) L-OUT₁ R-IN1 (14) L-IN1 (3) A-GND **(4**) (13) A-GND R-IN2 (12) L-IN2 R-OUT2 (II)L-OUT2 (6) INH (7)(10) U/D DCO (8) OSC TC9153P

331001

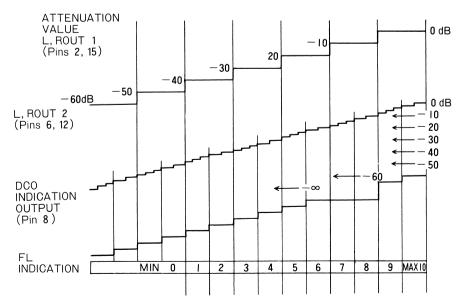
3-1-2. Pin function IC5V

Pin No.	Mark	Function	Remarks
2 15	R-OUT ₁ L-OUT ₁	10 dB-step attenuator outputs Signal applied to IN is attenuated in 7 steps, 0 — 60 dB in 10 dB steps.	L, R Symmetry
3 14	R-IN ₁ L-IN ₁	10 dB-step attenuator inputs	ΟUΤ, Ο
4 13	A-GND	GND pins	A-GND O
5 12	R-IN ₂ L-IN ₂	2 dB-step attenuator inputs	OUT ₂
6 11	R-OUT ₂ L-OUT ₂	2 dB-step attenuator outputs Signal applied to IN is attenuated in 5 steps, 0 — 8 dB in 2 dB steps.	
7	INH	INHIBIT pin When this pin is set to "L", all input/output are shut off setting the INHIBIT mode. (STATE HOLDING) Normal operation in "H" level.	
8	DCO	Attenuation quantity indicator DC current output. Attenuation quantity $0-\infty$ is classified into 13 steps and current of approx. $50~\mu\text{A/step}$ is output. $0~\text{dB}$	* Attenuation quantity can be made symmetrical to the DC voltage by inserting a resistor between this pin and GND.
9	osc	Oscillator C.R. connection pin This is the attenuation quantity UP/DOWN control oscillator, and the UP/DOWN speed is determined by its time constant.	VDD T

3-1-3. Block diagram (TC 9153P)



3-1-4. IC3V Relation between attenuation value and VR position



3-2. Description of each block

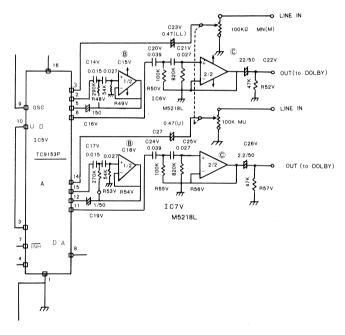
Electronic VR IC. IC5V

- (1) The outputs (pins 6, 11) are changed by the UP/DOWN SW (1 push/2 dB) to LINE IN (pins 3, 14).
- (2) The UP position indication (pin 8) is changed by DC current output in 13 steps, and 10 steps are indicated by the FL display.
- (3) U/D (pin 10) controls the variation in the DOWN direction when the pin is set to "L", and in the UP direction when the pin is set to "H" or with no input.
- (4) OSC (pin 9) is oscillated via the external CR and the output is changed by 1 step (2 dB) every time the pin changes from "L" to "H".
- (5) INH (pin 7) is set to "H" with power ON and "L" with power OFF. Input/output is inhibited when it is set to "L" to maintain the back-up mode.
- (6) Pins 4, 13 supply 1/2 of the voltage supplied to IC.

B HPF: f0 = 16 Q = 0.8 Active filter

This is installed in the IC5V (pins 2, 15) 10 dB-step attenuator output. The HPF is installed so that the low frequency noise component contained in the source is not mixed in the AUTO DOLBY signal (7 Hz, 9 Hz).

© HPF: This is installed in the IC5V (pins 6, 11) 2 dB-step attenuator output for the same purpose as in (B).



- ① UP/DOWN control circuit
- © OSC control circuit
- F AUTO control circuit

Refer to the circuit

diagram on the separate

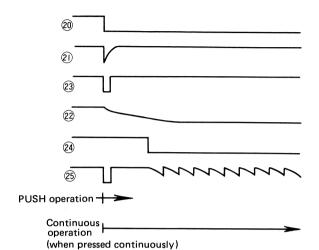
sheet.

3-3. Circuit operations

3-3-1. UP operation (MANUAL)

- i) ① is set to "L" with AUTO SW open
- ii) ② is set to "H", ③ to "H" and ④ to "L".
- iii) ② is set to "H" with UP SW pressed, so ⑤ is set to "H".
- iv) ① is set to "H" and ① to "L" regardless of the state of ④.
- v) 6 is set to "L" as DOWN SW is set open.
- vi) ② is set to "H", so ⑧ is set to "L", ⑤ to "H" regardless of the condition of ⑦ , and 10 to "H", so, ① is set to "L".
- vii) (3) is set to "L", and (4) to "L" as seen in v), vi), so (5) is set to "H".
- viii) IC5V pin 10 has no input and determines the UP direction mode.

- ix) At the same time, (§) is set to "H", so (§) is set to "H", (§) to "L" and Q4V is set to ON and (†) to "H" and (20) to "L".
- x) When ② is set to "L" from "H" as shown above, ② ~ ②5. are set as follows and input to TC9153P pin 9.



3-3-2. DOWN operation (MANUAL)

- i) Same as UP operation
- ii) Same as UP operation
- iii) (6) is set to "H" with DOWN SW pressed.
- iv) (3) is set to "H" and (5) to "L" regardless of the state of 11.
- v) 5 is set to "L" as UP SW is open.
- vi) 4 is set to "L" because of ii).
- vii) ① is set to "L", ⑥ to "L" as shown in v), vi, so ⑥ is set to "H".
- viii) IC5V pin 10 is set to "L" and determines the DOWN direction.
- ix) At the same time, as (6) is set to "H", (18) is set to "H"; it matches the condition during UP operation and the same subsequent operation is done.

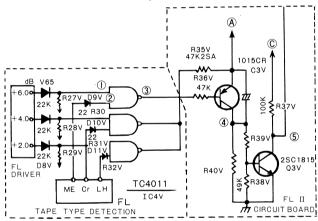
3-3-3. AUTO circuit operation (before peak detection)

- i) 0-REC is set to "L" during REC, and when AUTO SW is pressed, (1) is set to "H", (2) to "L", (3) is set to "\rightarrow" and (4) to \rightarrow \tau. ("H" for a specified time).
- ii) As ② is set to "L", MANUAL UP/DOWN operations are not done, and ⑤, ⑥ are set to "L".
- iii) (1) is set to "H" and (1) to "L" while (4) is set to "H".
- iv) (8) is set "L", (9) to "H", (10) to "H" and (11) to "L" while peak detector circuit G output (7) is "H".
- v) (3) is set to "L" as shown in ii), iv) and (4) to "L" as shown in iii), so (5) is set to "H".
- IC5V pin 10 is set to no input, and determined the UP direction mode.
- vii) ② is set to "L" as shown in i), ⑷ to "L" as shown in iii) and ⑥ to "H" and ⑦ to "H"
- viii) 20 is set to "L" becoming the same operation as in x) in the UP operation.

3-3-4. AUTO circuit operation (after peak detection)

- i) When peak detection is done after operation (3), (7) is set to "L".
- ii) ② is set to "L", so (8) is set to "H", (9) to "L".
- iii) Pin 10 is set to _____and (1) to ____ (Monostable multivibrator).
- iv) (1) is set to "H" and (1) to "L" while (1) is set to "H".
- v) IC5V pin 10 is set to "L", and determines the DOWN direction mode.
- vii) 20 is set to "L" causing the same operation as the continuous operation in x) in the UP operation, and the REC LEVEL drops.
- viii) When REC drops to the point where peak does not appear, (7) is set to "H". As a result, (8) is set to "L", (1) to "L" and 20 is set to "H" and the DOWN operation stops.
- x) ② is set to "L" for a certain time, it becomes same as in the 1-push operation is x) in the up operation, and performs 1-step (2 dB) DOWN operation.

3-3-5. Peak detector circuit operation



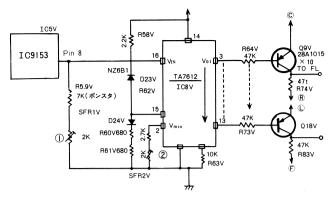
The detection peak values are set to METAL: +6 dB, $\rm CrO_2$: +4 dB, and NORMAL: +2 dB to set the best level according to the type of tape.

(Example)

AUTO operation with METAL tape

- i) METAL 2 is set to "H" by tape type detection
- ii) 1) is set to "H" when the peak value exceeds +6 dB.
- iii) 3 is set to "L" Q2V to ON and 4 to "H".
- iv) Q3V is set to ON, (5) to "L" and the peak detection circuit output is set to "L". The operation is the same when CrO₂ and NORMAL tapes are used.

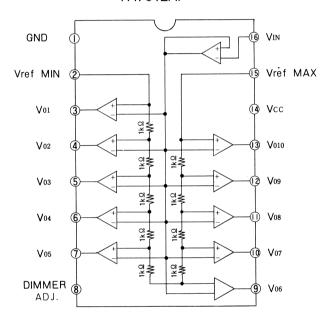
3-3-6. VR position indicator circuit operation



- i) IC5V (pin 8) output is 13-step output with DC current.
 10 steps from a MAX of these are used to light FLs 1 to 10.
 - *IC5V (pin 8) output current is uneven, so it is adjusted via SFR1V, (SFR2K), SFR2V, (SFR2K).

Max 10 are adjusted by SFR1V, and SFR2V is adjusted at the 20-push point (-40 dB).

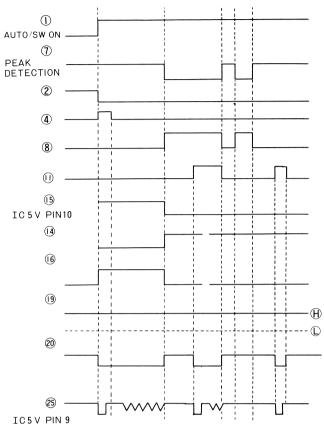
TA7612AP



3-4. Outline of operation (Timing chart)

Refer to the separate circuit diagram for the values shown inside the circles.

3-4-1. AUTOMATIC

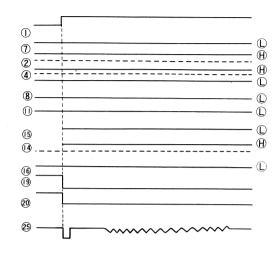


0014

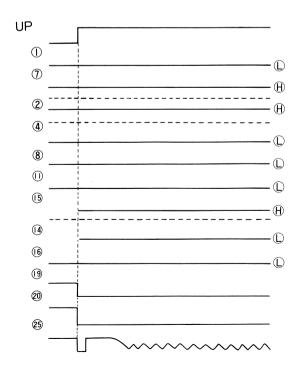
*Only known that pins (5), (6) are UP.

DOWN

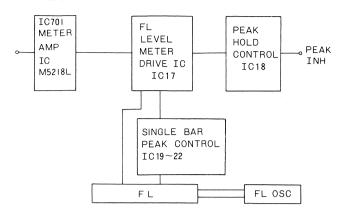
3-4-3. DOWN



3-4-2. UP



4. FL Bar meter circuit



4-1. FL level meter drive IC

The FL level meter drive IC17 dynamically drives 18 points each in 2 (L, R) channels, totalling 36 points, and in addition, is provided with function to peak-hold at levels —8 dB or higher. Relation between the lighting level and IC pins is as follows.

Pin No.	6	7	8	9	ŀΟ	11	12	13	14	Pin
Lighting level	-20	-15	-10	- 8	- 6	- 4	- 3	- 2	_	dΒ

Pin No.	15	16	17	18	19	20	21	22	23	Pin
Lighting leve	0	+ 1	+ 2	+ 3	+ 4	+ 5	+ 6	+ 8	+10	dB

The dynamic system is applied to the inputs of IC17 pins 27, 28, and they are selected by operating the internal oscillator via C34. This selection pulse appears at pins (4) and (5), and when they are set to "H" (+5V) respectively, the channel of the FL connected to each pin lights.

4-2. Peak hold control section.

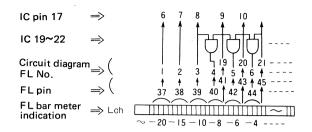
When IC17 pin ② drops to "L" (-15V), the peak hold is reset and it continues while the pin is set to "H" (0V). This control section generates the pulse as shown below and is set to "L" at the interval of approx. 4 sec and is then reset. This circuit is provided with the PEAK INH (peak inhibit) pin; when this pin is set to "H", Tr is set to ON and the PEAK HOLD keeps the reset mode.



The PEAK INH circuit is peak-reset during the AUTO VR operation, so the pin is set to "H" for the time being.

4-3. Single bar PEAK section

(Relation between the FL bar meter and FL pin)



The bar meter lighting system is as follows.

When IC17 pin (a) is set to "H" and 4 bars (-20 dB \times 4) of the bar meter indicators are lit simultaneously. When IC17 pin (a) is set to "H", 4 bars (-10 dB \times 4) are lit in the same way and both the -15 dB and -20 dB bars are lit at this time. When IC17 pin (a) is set to "H", the FL pin (b) is set to "H" and only one bar between -8 dB and -6 dB is lit. Moreover, pin (a) is also set to "H" at that time, both inputs of the AND circuit (IC19-IC22) are set to "H" and the outputs are also set to "H".

Then the FL pin 40 is set to "H" to light 3 bars (-8 dB x 3). One bar has been lit by pin 41, so 4 bars in total are lit, and then all the bars (-10 dB, -15 dB, -20 dB).

Next, when the input disappears and the unit enters the PEAK HOLD mode, only IC17 pin 9 is set to "H", and pins 8, 7, 6, are set to "L".

Only the FL pin 1 is set to "H" at that time, and pins 1 , 3 , 3 are set to "L" and only one bar between -8~dB and -6~dB is lit and -8~dB is lit in peak hold.

As for the others, entirely the same operation is applied.

4-4. FL OSC

The FL OSC is composed of the push-pull oscillator (approx. 50 kHz) and supplies to the FL filament pins 1 and 6

■ACCESSORIES/PACKAGE LIST

ef. No.	Part No.	Part No. Changed to	Description	Common Model	Q'ty	•
1	82-188-854-01		Printed indiv., Packing	*	1	
2	82-188-852-01		Cushion L, Printed indiv.	*	1	
3	82-188-853-01		Cushion R, Printed indiv.	*	1	
4	87-051-131-11		Poly-vinyl sack (H, HU, U models only)		1	
5	87-051-135-11		Poly-vinyl sack (E, K, G models only)		1	
6	87-056-627-01		Poly-vinyl sack		1	
7	82-190-855-01		Pad, Auxiliary	AD-F660	1	
8	82-188-905-01		Instructions booklet	*	1	
9	87-051-171-11		Poly-vinyl sack		1	
10	87-056-008-11		Label, AC power cord (K model only)		1	
11	87-056-009-51		Distributors list (H,E,K,G models only)		1	
12	87-056-045-01		Guarantee card (HU, U models only)		1	
13	87-056-057-01		Service station list (HU, U models only)		1	
14	87-056-059-01		Guarantee card (G model only)	1 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	1	
15	87-056-050-01	1.0	Safety instruction (U model only)		1	
16	87-032-845-01	And the state of t	Siemens plug (H, HU models only)		1	4
17	87-034-978-01		Connection cord CW-254 BSK		2	

AIWA Co., Ltd. Tokyo Japan